

OCTOBER 2021

Effective 10/01/2021

Cooking Equipment, Kettle Tools, Options and Accessories Price List





Cooking Equipment, Kettle Tools, Options and Accessories Price List

Effective **10**/01/20**21**

Legion Industries has a long-standing tradition of excellence in manufacturing the highest quality stainless steel equipment for the foodservice industry. Known for quality, value and uncompromising attention to detail, Legion continues to advance the century old company tradition of leadership in product design and innovation, superior service and incomparable customer support.

No matter what your needs, take a look at Legion where you'll always find quality, innovation and value. For questions on our October 1, 2021 Price List, or for information on our products, please call our toll free number 1-800-887-1988 or visit our website, www.legionindustries.com.



Autocad Participants:

Cad symbols for Legion equipment are available on the KCL Cadalog. Symbols include standard equipment in plan, side and front views. Contact Kochman Consultants, Ltd. (KCL) for a free 14-day trial version. Call KCL at (847) 470-1195 or visit their website at www.kclcad.com to download your free trial version.



Autoquotes Participants:

In addition to brochures and specification sheets, Legion participates in Autoquotes Quotation System & Database. For more information on this service, please contact Autoquotes, 4425 Merrimac Avenue, Suite 3, Jacksonville, FL 32210; (904) 384-2279.

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Insulated Multi-Functional Skittle® Cooker

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Electric M	odel SK		
SK5-5	7.6 (28.8)	479 (217)	27,161
SK5-7	10.6 (40.1)	495 (225)	27,633
SK5-9	13.7 (51.9)	512 (232)	28,101
SK10-5	15.2 (57.5)	528 (239)	30,907
SK10-7	21.3 (80.6)	561 (254)	31,378
SK10-9	27.4 (103.7)	578 (262)	31,846
SK10-11	33.5 (126.8)	611 (277)	33,718
SK15-5	22.3 (84.4)	622 (282)	35,358
SK15-7	31.2 (118.1)	655 (297)	36,529
SK15-9	40.1 (151.8)	688 (312)	37,701
SK15-11	49 (185.5)	721 (327)	40,041
Gas-Fired	Model SKG		
SKG5-5	7.6 (28.8)	534 (242)	31,812
SKG5-7	10.6 (40.1)	523 (237)	32,277
SKG5-9	13.7 (51.9)	567 (257)	32,744
SKG10-5	15.2 (57.5)	583 (264)	35,527
SKG10-7	21.3 (80.6)	600 (272)	35,993
SKG10-9	27.4 (103.7)	633 (287)	36,458
SKG10-11	33.5 (126.8)	666 (302)	38,315
SKG15-5	22.3 (84.4)	677 (307)	39,940
SKG15-7	31.2 (118.1)	743 (337)	40,640
SKG15-9	40.1 (151.8)	798 (362)	41,334
SKG15-11	49 (185.5)	831 (377)	43,654
Direct Ste	am Model DSK		
DSK10-5	15.2 (57.5)	495 (225)	33,546
DSK10-7	21.3 (80.6)	510 (231)	34,595
DSK10-9	27.4 (103.7)	530 (240)	35,644
DSK10-11	33.5 (126.8)	575 (261)	37,217
DSK15-5	22.3 (84.4)	580 (263)	38,794
DSK15-7	31.2 (118.1)	600 (272)	39,840
DSK15-9	40.1 (151.8)	630 (286)	40,886
DSK15-11	49 (185.5)	640 (290)	42,457

	Draw-Off Valves	
2S	2" compression draw-off valve	502
3S	3" compression draw-off valve	2,230
	Fill Faucets & Brackets	
FBST	Faucet bracket mounted on unit	259
PRSNH	Pre-rinse spray & 4' PVC hose	0
DFF	Dual faucet pre-rinse spray & s/s	1,278
SHA	Additional spray hose (per inch)	6
ACWS	Automatic water filling meter	7,018
	Electric/Power	
HV	380, 415, 440 or 480 volt	824
HVG	208 or 240 volt - gas unit only	577

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Electric N	lodel SKL		
SKL3-5	7.6 (28.8)	462 (210)	27,046
SKL3-7	10.6 (40.1)	479 (217)	27,398
SKL3-9	13.7 (51.9)	495 (225)	27,749
SKL6-5	15.2 (57.5)	528 (239)	30,792
SKL6-7	21.3 (80.6)	528 (239)	31,143
SKL6-9	27.4 (103.7)	561 (254)	31,496
SKL6-11	33.5 (126.8)	594 (269)	33,366
SKL9-5	22.3 (84.4)	605 (274)	35,243
SKL9-7	31.2 (118.1)	638 (289)	36,297
SKL9-9	40.1 (151.8)	671 (304)	37,344
SKL9-11	49 (185.5)	704 (319)	39,689
Gas-Fired	Model SKGL		
SKGL3-5	7.6 (28.8)	517 (235)	31,698
SKGL3-7	10.6 (40.1)	534 (242)	32,045
SKGL3-9	13.7 (51.9)	550 (249)	32,393
SKGL6-5	15.2 (57.5)	567 (257)	35,412
SKGL6-7	21.3 (80.6)	583 (264)	35,763
SKGL6-9	27.4 (103.7)	616 (279)	36,108
SKGL6-11	33.5 (126.8)	649 (294)	37,966
SKGL9-5	22.3 (84.4)	660 (299)	39,821
SKGL9-7	31.2 (118.1)	693 (314)	40,401
SKGL9-9	40.1 (151.8)	726 (329)	40,985
SKGL9-11	49 (185.5)	759 (344)	43,308
Direct Ste	eam Model DSKL	_	
DSKL6-5	15.2 (57.5)	495 (225)	33,440
DSKL6-7	21.3 (80.6)	510 (231)	34,387
DSKL6-9	27.4 (103.7)	530 (240)	35,331
DSKL6-11	33.5 (126.8)	575 (261)	36,903
DSKL9-5	22.3 (84.4)	580 (263)	38,686
DSKL9-7	31.2 (118.1)	600 (272)	39,627
DSKL9-9	40.1 (151.8)	630 (286)	40,784
DSKL9-11	49 (185.5)	640 (290)	42,146

Other Options	
Electric timer with buzzer	758
Knockdown capability for 26" x 66"	2,281
Gas quick disconnect 3/4"	213
Flexible gas hose 3/4" x 60"	601
Prison/Security	
Draw-off protection package	684
Tamper resistant pin torx key	31
Tamper resistant fasteners	492
Lockable control cover	1,108
	Electric timer with buzzer Knockdown capability for 26" x 66" Gas quick disconnect 3/4" Flexible gas hose 3/4" x 60" Prison/Security Draw-off protection package Tamper resistant pin torx key Tamper resistant fasteners

Insulated Combi-Pan® Tilting Skillet

824

577

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Electric M	odel CS		
CS28-5	15.2 (57.5)	418 (190)	21,215
CS28-7	21.3 (80.6)	435 (197)	21,642
CS28-9	27.4 (103.7)	468 (212)	22,067
CS28-11	33.5 (126.8)	484 (220)	22,489
CS28-14	42.6 (161.2)	517 (235)	24,188
CS41-5	22.3 (84.4)	512 (232)	24,822
CS41-7	31.2 (118.1)	545 (247)	25,461
CS41-9	40.1 (151.8)	578 (262)	26,096
CS41-11	49 (185.5)	594 (269)	26,735
CS41-14	62.4 (236.2)	627 (284)	28,535
Gas-Fired	Model CSG		
CSG28-5	15.2 (57.5)	473 (215)	25,723
CSG28-7	21.3 (80.6)	490 (222)	26,155
CSG28-9	27.4 (103.7)	523 (237)	26,585
CSG28-11	33.5 (126.8)	539 (244)	27,020
CSG28-14	42.6 (161.2)	572 (259)	28,747
CSG41-5	22.3 (84.4)	567 (257)	30,041
CSG41-7	31.2 (118.1)	600 (272)	30,689
CSG41-9	40.1 (151.8)	688 (312)	31,340
CSG41-11	49 (185.5)	704 (319)	31,987
CSG41-14	62.4 (236.2)	737 (334)	33,823

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Direct Stea	m Model DCS		
DCS28-5	15.2 (57.5)	418 (190)	28,231
DCS28-7	21.3 (80.6)	435 (197)	28,824
DCS28-9	27.4 (103.7)	468 (212)	29,413
DCS28-11	33.5 (126.8)	484 (220)	30,002
DCS28-14	42.6 (161.2)	517 (235)	31,575
DCS41-5	22.3 (84.4)	512 (232)	32,165
DCS41-7	31.2 (118.1)	545 (247)	32,757
DCS41-9	40.1 (151.8)	578 (262)	33,345
DCS41-11	49 (185.5)	594 (269)	33,938
DCS41-14	62.4 (236.2)	627 (284)	35,412

	Draw-Off Valves	
2S	2" compression draw-off valve	502
3S	3" compression draw-off valve	2,230
	Fill Faucets & Brackets	
FBST	Faucet bracket mounted on unit	259
SFFH	Single ball valve pre-rinse spray & s/s hose	517
SBVNH	Single ball valve pre-rinse spray & pvc hose	517
DFFH	Dual faucet pre-rinse spray & s/s hose	1,278
DWFNH	Dual faucet pre-rinse spray & pvc hose	1,278
DWFSH	Dual faucet pre-rinse spray & pvc hose	1,278
SHA	Additional spray hose (per inch)	6
ACWS	Automatic water filling meter	7,018
	Prison/Security	
DOPSK	Draw-off protection package	684
TRTK	Tamper resistant pin torx key	31
TRFT	Tamper resistant fasteners	492
LCC	Lockable control cover	1,108
PCS	Lockable lid, skillets (2 ea. required per unit)	476
	Electric/Power	

380, 415, 440 or 480 volt

208 or 240 volt - gas unit only

HV

HVG

Feet & Casters	
Adjustable 2" square flanged foot (per foot)	118
Caster kit (includes 2 ea. locking & non-locking casters and 1 ea. restraining device kit.	582
Other Options	
Electric timer with buzzer	758
Knockdown capability for 26" x 66"	2,281
	040
Gas quick disconnect 3/4"	213
	Caster kit (includes 2 ea. locking & non-locking casters and 1 ea. restraining device kit. Other Options Electric timer with buzzer Knockdown capability for 26" x 66"

Classic Tilting Skillets

Model	Gallons (liters)	Lbs. (kg)	Price (USD)		
Electric Mo	Electric Model TES				
TES-2424-7	19 (71.9)	400 (181)	22,851		
TES-2424-9	24 (90.8)	410 (186)	22,907		
TES-2424-11	30 (113.6)	430 (195)	24,311		
TES-2430-7	23 (87.1)	440 (200)	24,614		
TES-2430-9	30 (113.6)	490 (222)	24,780		
TES-2430-11	37 (140.1)	530 (240)	25,939		
TES-2440-7	31 (117.3)	545 (247)	27,153		
TES-2440-9	40 (151.4)	595 (270)	27,373		
TES-2440-11	49 (185.5)	625 (283)	28,256		

	Draw-Off Valves	
1.5T	1.5" compression draw-off valve	978
2T	2" compression draw-off valve	1,478
3T	3" compression draw-off valve	3,345

	Fill Faucets & Brackets	
FBST	Faucet bracket mounted on unit	259
CWF	Single fill faucet, 12" swing nozzle	517
B205	Single fill faucet, 18" swing nozzle	517
CWF48	Single faucet pre-rinse spray & s/s	1,139
CWFNH	Single faucet pre-rinse spray & pvc	1,139
DWF	Dual fill faucet, 12" swing nozzle	658
B200	Dual fill faucet, 18" swing nozzle	658
DFFH	Dual faucet pre-rinse spray & s/s	1,278
DWFNH	Dual faucet pre-rinse spray & pvc	1,278
DWFSH	Dual faucet pre-rinse spray & pvc	1,278
SHA	Additional spray hose (per inch)	6
ACWS	Automatic water filling meter	7,018
	Prison/Security	
TRTK	Tamper resistant pin torx key	31
TRFT	Tamper resistant fasteners	492
LCC	Lockable control cover	1,108
PCS	Lockable lid, skillets (2 ea. required per unit)	476

Electric/Power

380, 415, 440 or 480 volt

208 or 240 volt - gas unit only

HV

HVG

7,018	
31	
492	
1,108	
476	

824

577

LOC-R

R-539A

Model	Gallons (liters)	Lbs. (kg)	Price (USD)	
Electric Mo	del RES			
RES-1824	13 (49.2)	237 (108)	17,175	
RES-2418	13 (49.2)	237 (108)	17,175	
Gas-Fired M	Gas-Fired Model TGSE			
TGSE-2430-7	23 (87.1)	460 (209)	25,666	
TGSE-2430-9	30 (113.6)	510 (231)	25,778	
TGSE-2430-11	37 (140.1)	560 (254)	26,911	
TGSE-2440-7	31 (117.3)	575 (261)	29,288	
TGSE-2440-9	40 (151.4)	625 (283)	29,505	
TGSE-2440-11	49 (185.5)	675 (306)	29,775	
	F4 9 0-	-4		

	Feet & Casters	
FF-158	Adjustable 1 5/8" round flanged foot (per foot)	56
CAS-KIT	Caster kit (includes 2 ea. locking & non-locking casters and 1 ea. restraining device kit.	582

	Other Options	
AT	Electric timer with buzzer	758
QD	Gas quick disconnect 1/2"	153
CQDH	Flexible gas hose 1/2" x 60"	474
	Options for Model RES Only	

Table for one (1) RES skillet

Lift-off cover

915

3,645

Classic Tilting Skillets - Wall Mounted

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Electric Mod	del TES-WC		
TES-2424-7-WC	19 (71.9)	400 (181)	25,735
TES-2424-9-WC	24 (90.8)	410 (186)	25,735
TES-2424-11-WC	30 (113.6)	430 (195)	26,770
TES-2430-7-WC	23 (87.1)	440 (200)	27,501
TES-2430-9-WC	30 (113.6)	490 (222)	27,501
TES-2430-11-WC	37 (140.1)	530 (240)	28,877
TES-2440-7-WC	31 (117.3)	545 (247)	30,492
TES-2440-9-WC	40 (151.4)	595 (270)	30,492
TES-2440-11-WC	49 (185.5)	625 (283)	31,946

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Gas-Fired I	Model TGSE-W	С	
TGSE-2430-7-W	/C 23 (87.1)	460 (209)	33,938
TGSE-2430-9-W	/C 30 (113.6)	510 (231)	33,938
TGSE-2430-11-	WC 37 (140.1)	560 (254)	35,303
TGSE-2440-7-W	/C 31 (117.3)	575 (261)	36,677
TGSE-2440-9-W	/C 40 (151.4)	625 (283)	36,677
TGSE-2440-11-	WC 49 (185.5)	675 (306)	38,180

	Draw-Off Valves	
1.5T	1.5" compression draw-off valve	978
2T	2" compression draw-off valve	1,478
3T	3" compression draw-off valve	3,345

	Other Options	
AT	Electric timer with buzzer	758
WM	In-wall carrier for wall mounting	5,318

	Fill Faucets & Brackets		
FBST	Faucet bracket mounted on unit	259	
CWF	Single fill faucet, 12" swing nozzle	517	
B205	Single fill faucet, 18" swing nozzle	517	
CWF48	Single faucet pre-rinse spray & s/s	1,139	
CWFNH	Single faucet pre-rinse spray & pvc	1,139	
DWF	Dual fill faucet, 12" swing nozzle	658	
B200	Dual fill faucet, 18" swing nozzle	658	
DFFH	Dual faucet pre-rinse spray & s/s	1,278	
DWFNH	Dual faucet pre-rinse spray & pvc	1,278	
DWFSH	Dual faucet pre-rinse spray & pvc	1,278	
SHA	Additional spray hose (per inch)	6	
ACWS	Automatic water filling meter	7,018	
	Prison/Security		
TRTK	Tamper resistant pin torx key	31	
TRFT	Tamper resistant fasteners	492	
LCC	Lockable control cover	1,108	
PCS	Lockable lid, skillets	476	
Electric/Power			
HV	380, 415, 440 or 480 volt	824	
HVG	208 or 240 volt - gas unit only	577	

Insulated Self-Contained Kettles

IPS

824

577

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Electric N	lodel LEC		
LEC-20	20 (75.7)	445 (202)	21,449
LEC-30	30 (113.6)	520 (236)	22,575
LEC-40	40 (151.4)	630 (286)	25,785
LEC-60	60 (227.1)	785 (356)	32,958
LEC-80	80 (302.8)	995 (451)	36,165

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Electric	Model HEC (High	Capacity	Model)
HEC-20	20 (75.7)	450 (204)	22,399
HEC-30	30 (113.6)	535 (243)	27,202
HEC-40	40 (151.4)	645 (293)	29,476
HEC-60	60 (227.1)	800 (363)	36,165
HEC-80	80 (302.8)	1010 (458)	38,933

Gas-Fired	Model LGB		
LGB-20	20 (75.7)	395 (179)	23,669
LGB-25	25 (94.6)	440 (200)	23,792
LGB-30	30 (113.6)	480 (218)	23,922
LGB-40	40 (151.4)	555 (252)	25,944
LGB-50	50 (189.3)	650 (295)	27,405
LGB-60	60 (227.1)	720 (327)	28,861
LGB-80	80 (302.8)	805 (365)	32,562
LGB-100	100 (378.5)	860 (390)	36,258
LGB-125	125 (473.2)	875 (397)	40,887

15 (56.8) 20 (75.7)	350 (159) 395 (179)	23,669 23,792
	395 (179)	23 702
		25,192
25 (94.6)	440 (200)	24,870
0 (113.6)	480 (218)	25,944
0 (151.4)	555 (252)	28,861
0 (227.1)	720 (327)	32,562
0 (302.8)	805 (365)	36,258
00 (378.5)	860 (390)	40,887
	0 (113.6) 0 (151.4) 0 (227.1) 0 (302.8)	0 (113.6) 480 (218) 0 (151.4) 555 (252) 0 (227.1) 720 (327) 0 (302.8) 805 (365)

Draw-Off Valves				
3KS	3" compression draw-off valve	2,230		
	Fill Faucets & Brackets			
FBST	Faucet bracket mounted on unit	259		
CWF	Single fill faucet, 12" swing nozzle	517		
B205	Single fill faucet, 18" swing nozzle	517		
CWF48	Single faucet pre-rinse spray & s/s hose	1,139		
CWFNH	Single faucet pre-rinse spray & pvc hose	1,139		
DWF	Dual fill faucet, 12" swing nozzle	658		
B200	Dual fill faucet, 18" swing nozzle	658		
DFFH	Dual faucet pre-rinse spray & s/s hose	1,278		
DWFNH	Dual faucet pre-rinse spray & pvc hose	1,278		
DWFSH	Dual faucet pre-rinse spray & pvc hose	1,278		
PFSV	Kettle filler hook in lieu of spray valve	150		
SHA	Additional spray hose (per inch)	6		
ACWS	Automatic water filling meter	7,018		
Prison/Security				
DOPI	Draw-off protection, insulated kettle	2,301		
TRTK	Tamper resistant pin torx key	31		

	Covers/Lids	
LCS-S	Lift-off, 10 - 20 gallon	0
LCS-M	Lift-off, 25 - 60 gallon	0
LCS-L	Lift-off, 80 - 100 gallon	0
ACS-S	Actuator assisted, 15 - 30 gallon	617
HCS2-M	2 piece hinged, 20 - 40 gallon	0
HCS2-L	2 piece hinged, 50 - 150 gallon	0
Other Options		
AT	Electric timer with buzzer	758

Draw-off protection, insulated kettle	2,301
Tamper resistant pin torx key	31
Tamper resistant fasteners	492
Lockable control cover	1,108
Lockable lid, kettles	238
	Tamper resistant pin torx key Tamper resistant fasteners Lockable control cover

TQD	Gas quick disconnect 3/4"	213
TQDH	Flexible gas hose 3/4" x 60"	601
	Basket Inserts	
SBI-M	Single basket insert 15-40 gallon kettle	1,521
TBI-S	Tri-basket insert 20-40 gallon kettle	1,869
TBI-M	Tri-basket insert 50-80 gallon kettle	2,306
TBI-L	Tri-basket insert 100-125 gallon kettle	2,772
NBI	Nylon bag insert with ring (per basket)	212

Pressure switch

	Feet	
FF-200	Adjustable 2" flanged foot (per foot)	79
	Electric/Power	

380, 415, 440 or 480 volt

208 or 240 volt - gas unit only

HV

HVG

	Liner	
316LNR	316 Stainless steel liner	1,063

2,126

Insulated Tilting Self-Contained Kettles

Model	Gallons (liters)	Lbs. (kg)	Price (USD)	
Tabletop	Tabletop Electric Model TEH			
TEH-20	5 (18.9)	200 (91)	12,966	
TEH-40	10 (37.9)	220 (100)	14,742	
Electric N	Nodel TEH-F			
TEH-5F	5 (18.9)	281 (127)	16,525	
TEH-10F	10 (37.9)	297 (135)	18,003	
Electric Model TWE (High Capacity Model)				
TWE-20	20 (75.7)	560 (254)	27,865	
TWE-30	30 (113.6)	680 (308)	32,642	
TWE-40	40 (151.4)	800 (363)	36,048	
TWE-60	60 (227.1)	920 (417)	42,407	

Electric	Model TWE (High	Capacity Mo	odel)
TWE-20	20 (75.7)	560 (254)	27,865
TWE-30	30 (113.6)	680 (308)	32,642
TWE-40	40 (151.4)	800 (363)	36,048
TWE-60	60 (227.1)	920 (417)	42,407
	Draw-Off	Valves	
2T	2" compression drav	v-off valve	1,478

3T	3" compression draw-off valve	3,345
	Fill Faucets & Brackets	
FBT	Faucet bracket mounted on unit	259
CWF	Single fill faucet, 12" swing nozzle	517
B205	Single fill faucet, 18" swing nozzle	517
CWF48	Single faucet pre-rinse spray & s/s hose	1,139
CWFNH	Single faucet pre-rinse spray & pvc hose	1,139
DWF	Dual fill faucet, 12" swing nozzle	658
B200	Dual fill faucet, 18" swing nozzle	658
DFFH	Dual faucet pre-rinse spray & s/s hose	1,278
DWFNH	Dual faucet pre-rinse spray & pvc hose	1,278
DWFSH	Dual faucet pre-rinse spray & pvc hose	1,278
PFSV	Kettle filler hook in lieu of spray valve	150
SHA	Additional spray hose (per inch)	6
ACWS	Automatic water filling meter	7,018

	Prison/Security	
TRTK	Tamper resistant pin torx key	31
TRFT	Tamper resistant fasteners	492
LCC	Lockable control cover	1,108

	Electric/Power	
HV	380, 415, 440 or 480 volt	824
HVG	208 or 240 volt - gas unit only	577

	Covers/Lids	
LCT-S	Lift-off, 5 - 25 gallon	509
LCT-M	Lift-off, 30 - 60 gallon	766
ACT-S	Actuator-assisted, 20 - 40 gallon	1,694
ACT-M	Actuator-assisted, 50 - 80 gallon	2,585

Model	Gallons (liters)	Lbs. (kg)	Price (USD)			
Gas-Fired I	Gas-Fired Model TLGB					
TLGB-20	20 (75.7)	395 (179)	28,774			
TLGB-30	30 (113.6)	480 (218)	29,020			
TLGB-40	40 (151.4)	555 (252)	31,813			
TLGB-60	60 (227.1)	720 (327)	35,468			
TLGB-80	80 (302.8)	805 (365)	39,027			
Gas-Fired M	odel TLGB-F (Lo	ow-Rim [®] Ke	ttle)			
TLGB-20F	20 (75.7)	480 (218)	28,893			
TLGB-30F	30 (113.6)	555 (252)	30,965			
TLGB-40F	40 (151.4)	650 (295)	34,620			
TLGB-60F	60 (227.1)	705 (320)	39,027			

	Other Options	
AT	Electric timer with buzzer	758
IPS	Pressure switch	2,126
TQDH	Flexible gas hose 3/4" x 60"	601
	Basket Inserts	
SBI-M	Single basket insert 15-40 gallon kettle	1,521
TBI-S	Tri-basket insert 20-40 gallon kettle	1,869
TBI-M	Tri-basket insert 50-80 gallon kettle	2,306
TBI-L	Tri-basket insert 100-125 gallon kettle	2,772
NBI	Nylon bag insert with ring (per basket)	212
	Options for Model TEH Only	
TEH-LD	Tilt locking device, TEH kettles	1,013
SBI-S	Single basket insert 5-10 gallon	637
R-343A-1	Table for one (1) TEH kettle	2,821
R-343A-2	Table for two (2) TEH kettles	5,277
RISER	Riser for table mounted fill faucet	261
	Liner	
316LNR	316 Stainless steel liner	1,063

Insulated Direct Steam Kettles

SCP-SM-P

Model	Gallons (liters)	Lbs. (kg)	Price (USD)			
Model LTI	Model LTI - 2/3 Jacket					
LTI-20	20 (75.7)	205 (93)	14,601			
LTI-30	30 (113.6)	293 (133)	14,686			
LTI-40	40 (151.4)	354 (161)	14,941			
LTI-60	60 (227.1)	495 (225)	17,405			
LTI-80	80 (302.8)	700 (318)	20,638			
LTI-100	100 (378.5)	820 (372)	26,877			
LTI-125	125 (473.2)	930 (422)	28,495			

Model	Gallons (liters)	Lbs. (kg)	Price (USD)		
Model LSI - Full Jacket (Low-Rim® Kettle)					
LSI-20	20 (75.7)	205 (93)	17,833		
LSI-25	25 (94.6)	275 (125)	17,932		
LSI-30	30 (113.6)	293 (133)	19,336		
LSI-40	40 (151.4)	354 (161)	20,278		
LSI-60	60 (227.1)	495 (225)	26,154		
LSI-80	80 (302.8)	700 (318)	28,904		
LSI-100	100 (378.5)	820 (372)	35,709		
LSI-125	125 (473.2)	590 (268)	46,654		

	Draw-Off Valves			
3KS	3" compression draw-off valve	2,230		
	Fill Faucets & Brackets			
FBST	Faucet bracket mounted on unit	259		
CWF	Single fill faucet, 12" swing nozzle	517		
B205	Single fill faucet, 18" swing nozzle	517		
CWF48	Single faucet pre-rinse spray & s/s hose	1,139		
CWFNH	Single faucet pre-rinse spray & pvc hose	1,139		
DWF	Dual fill faucet, 12" swing nozzle	658		
B200	Dual fill faucet, 18" swing nozzle	658		
DFFH	Dual faucet pre-rinse spray & s/s hose	1,278		
DWFNH	Dual faucet pre-rinse spray & pvc hose	1,278		
DWFSH	Dual faucet pre-rinse spray & pvc hose	1,278		
PFSV	Kettle filler hook in lieu of spray valve	150		
SHA	Additional spray hose (per inch)	6		
ACWS	Automatic water filling meter	7,018		
Prison/Security				
SVP	Steam control valve protection	249		
PGP	Pressure gauge protection	255		
DOPI	Draw-off protection, insulated kettle	2,301		

SCP-SXL-P	Steam trap kit, 125-150 gal. nickel-plated	1,535
	Basket Inserts	
SBI-M	Single basket insert 15-40 gallon kettle	1,521
TBI-S	Tri-basket insert 20-40 gallon kettle	1,869
TBI-M	Tri-basket insert 50-80 gallon kettle	2,306
TBI-L	Tri-basket insert 100-125 gallon kettle	2,772
NBI	Nylon bag insert with ring (per basket)	212

Steam Trap Kits

Steam trap kit, 10-100 gal. nickel-plated

1,535

ACWS	Automatic water filling meter	7,018
	Prison/Security	
SVP	Steam control valve protection	249
PGP	Pressure gauge protection	255
DOPI	Draw-off protection, insulated kettle	2,301
TRFT	Tamper resistant fasteners	492

	Covers/Lids	
LCS-S	Lift-off, 10 - 20 gallon	0
LCS-M	Lift-off, 25 - 60 gallon	0
LCS-L	Lift-off, 80 - 100 gallon	0
ACS-S	Actuator assisted, 15 - 30 gallon	617
HCS2-M	2 piece hinged, 20 - 40 gallon	0
HCS2-L	2 piece hinged, 50 - 150 gallon	0

	Other Options	
AEV	Air eliminator valve	524
HOP	Higher operating pressure	606
PRV	Pressure reducing valve	POA

	Liner	
316LNR	316 Stainless steel liner	1,063

Direct Steam Kettles

Model	Gallons (liters)	Lbs. (kg)	Price (USD)		
Model LT - 2/3 Jacket					
LT-10	10 (37.9)	138 (63)	8,711		
LT-20	20 (75.7)	154 (70)	9,249		
LT-30	30 (113.6)	193 (88)	9,313		
LT-40	40 (151.4)	237 (108)	9,494		
LT-50	50 (189.3)	275 (125)	9,592		
LT-60	60 (227.1)	310 (141)	11,260		
LT-80	80 (302.8)	468 (212)	13,580		
LT-100	100 (378.5)	539 (244)	18,055		
LT-125	125 (473.2)	638 (289)	19,217		
LT-150	150 (567.8)	670 (304)	19,934		
	0/0 1 /				

Model LP	- 2/3 Jacket		
LP-10	10 (37.9)	138 (63)	8,711
LP-20	20 (75.7)	154 (70)	9,249
LP-30	30 (113.6)	176 (80)	9,313
LP-40	40 (151.4)	198 (90)	9,494
LP-50	50 (189.3)	220 (100)	9,592
LP-60	60 (227.1)	270 (122)	11,260
LP-80	80 (302.8)	275 (125)	13,580
LP-100	100 (378.5)	410 (186)	18,055

	Draw-Off Valves	
3KS	3" compression draw-off valve	2,230
	Fill Faucets & Brackets	
FBST	Faucet bracket mounted on unit	259
CWF	Single fill faucet, 12" swing nozzle	517
B205	Single fill faucet, 18" swing nozzle	517
CWF48	Single faucet pre-rinse spray & s/s hose	1,139
CWFNH	Single faucet pre-rinse spray & pvc hose	1,139
DWF	Dual fill faucet, 12" swing nozzle	658
B200	Dual fill faucet, 18" swing nozzle	658
DFFH	Dual faucet pre-rinse spray & s/s hose	1,278
DWFNH	Dual faucet pre-rinse spray & pvc hose	1,278
DWFSH	Dual faucet pre-rinse spray & pvc hose	1,278
PFSV	Kettle filler hook in lieu of spray valve	150
SHA	Additional spray hose (per inch)	6
ACWS	Automatic water filling meter	7,018
	Prison/Security	

Draw-off protection, uninsulated kettle

Heavy reinforced bar rim, 10-30 gallon

Heavy reinforced bar rim, 40-80 gallon

Tamper resistant nut, draw-off handle

Tamper resistant fasteners

Heavy reinforced bar rim, 100-150 gallon

2,301

1,521

1,775

2,026

492

35

DOPU

RBR-S

RBR-M

RBR-L

TRFT

TRSNDO

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Model LS -	- Full Jacket (Low-	Rim [®] Kettle)
LS-20	20 (75.7)	190 (86)	11,567
LS-25	25 (94.6)	240 (109)	11,642
LS-40	40 (151.4)	275 (125)	13,323
LS-50	50 (189.3)	330 (150)	15,390
LS-60	60 (227.1)	375 (170)	17,537
LS-80	80 (302.8)	445 (202)	19,509
LS-100	100 (378.5)	550 (249)	24,390
LS-125	125 (473.2)	590 (268)	32,239
LS-150	150 (567.8)	675 (306)	45,660

Model LSP	- Full Jacket (Lo	w-Rim [®] Kettle)	
LSP-20	20 (75.7)	190 (86)	11,567
LSP-25	25 (94.6)	225 (102)	11,642
LSP-40	40 (151.4)	250 (113)	13,323
LSP-50	50 (189.3)	300 (136)	15,390
LSP-60	60 (227.1)	350 (159)	17,537
LSP-80	80 (302.8)	420 (191)	19,513
LSP-100	100 (378.5)	520 (236)	24,390
	()	()	

	Other Options	
AEV	Air eliminator valve	524
HOP	Higher operating pressure	606
PRV	Pressure reducing valve	POA
	Covers/Lids	
LCS-S	Lift-off, 10 - 20 gallon	0
LCS-M	Lift-off, 25 - 60 gallon	0
LCS-L	Lift-off, 80 - 100 gallon	0
ACS-S	Actuator assisted, 15 - 30 gallon	617
HCS2-M	2 piece hinged, 20 - 40 gallon	0
HCS2-L	2 piece hinged, 50 - 150 gallon	0
	Steam Trap Kits	
SCP-SM-P	Steam trap kit, 10-100 gal. nickel-plated	1,535
SCP-SXL-P	Steam trap kit, 125-150 gal. nickel-plated	1,535

Basket Inserts			
SBI-S	Single basket insert 5-10 gallon kettle	637	
SBI-M	Single basket insert 15-40 gallon kettle	1,521	
TBI-S	Tri-basket insert 20-40 gallon kettle	1,869	
TBI-M	Tri-basket insert 50-80 gallon kettle	2,306	
TBI-L	Tri-basket insert 100-125 gallon kettle	2,772	
NBI	Nylon bag insert with ring (per basket)	212	
Linor			

	Liller	
316LNR	316 Stainless steel liner	1,063

Direct Steam Kettles - Wall Mounted

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Model LT\	NT - 2/3 Jacket		
LTWT-10	10 (37.9)	150 (68)	11,297
LTWT-20	20 (75.7)	170 (77)	12,466
LTWT-30	30 (113.6)	190 (86)	13,050
LTWT-40	40 (151.4)	215 (98)	13,634
LTWT-50	50 (189.3)	275 (125)	14,800
LTWT-60	60 (227.1)	335 (152)	16,357
LTWT-80	80 (302.8)	415 (188)	18,306
LTWT-100	100 (378.5)	539 (244)	21,032

Model LTWC	- 2/3 Jacke	et	
LTWC-20	20 (75.7)	209 (95)	14,141
LTWC-30	30 (113.6)	248 (112)	14,727
LTWC-40	40 (151.4)	292 (132)	16,253
LTWC-50	50 (189.3)	330 (150)	16,475
LTWC-60	60 (227.1)	430 (195)	18,034
LTWC-80	80 (302.8)	523 (237)	19,981
LTWC-100	100 (378.5)	594 (269)	22,708

	Draw-Off Valves	
3KS	3" compression draw-off valve	2,230
	Fill Faucets & Brackets	
FBST	Faucet bracket mounted on unit	259
CWF	Single fill faucet, 12" swing nozzle	517
B205	Single fill faucet, 18" swing nozzle	517
CWF48	Single faucet pre-rinse spray & s/s hose	1,139
CWFNH	Single faucet pre-rinse spray & pvc hose	1,139
DWF	Dual fill faucet, 12" swing nozzle	658
B200	Dual fill faucet, 18" swing nozzle	658
DFFH	Dual faucet pre-rinse spray & s/s hose	1,278
DWFNH	Dual faucet pre-rinse spray & pvc hose	1,278
DWFSH	Dual faucet pre-rinse spray & pvc hose	1,278
PFSV	Kettle filler hook in lieu of spray valve	150
SHA	Additional spray hose (per inch)	6
ACWS	Automatic water filling meter	7,018

	Prison/Security	
RBR-S	Heavy reinforced bar rim, 10-30 gallon	1,521
RBR-M	Heavy reinforced bar rim, 40-80 gallon	1,775
RBR-L	Heavy reinforced bar rim, 100-150 gallon	2,026
TRTK	Tamper resistant pin torx key	31
TRFT	Tamper resistant fasteners	492
TRSNDO	Tamper resistant nut, draw-off handle	35
PC	Lockable lid, kettles	238

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Model LSW	Γ - Full Jacket (L	ow-Rim [®] Ke	ettle)
LSWT-20	20 (75.7)	193 (88)	15,025
LSWT-25	25 (94.6)	237 (108)	15,627
LSWT-40	40 (151.4)	275 (125)	17,732
LSWT-50	50 (189.3)	330 (150)	20,888
LSWT-60	60 (227.1)	468 (212)	22,953
LSWT-80	80 (302.8)	539 (244)	24,591
LSWT-100	100 (378.5)	638 (289)	27,770

Model LSWC	- Full Jacket (Low-Rim [®] Kettl	le)
LSWC-20	20 (75.7)	248 (112)	16,730
LSWC-25	25 (94.6)	292 (132)	17,334
LSWC-40	40 (151.4)	330 (150)	19,438
LSWC-50	50 (189.3)	385 (175)	22,592
LSWC-60	60 (227.1)	523 (237)	24,665
LSWC-80	80 (302.8)	594 (269)	26,697
LSWC-100	100 (378.5)	693 (314)	29,477

	Other Options	
AEV	Air eliminator valve	524
HOP	Higher operating pressure	606
PRV	Pressure reducing valve	POA
WM	In-wall carrier for wall mounting	5,318

	Covers/Lids	
LCS-S	Lift-off, 10 - 20 gallon	0
LCS-M	Lift-off, 25 - 60 gallon	0
LCS-L	Lift-off, 80 - 100 gallon	0
ACS-S	Actuator assisted, 15 - 30 gallon	617
HCS2-M	2 piece hinged, 20 - 40 gallon	0
HCS2-L	2 piece hinged, 50 - 150 gallon	0

	Steam Trap Kits	
SCP-SM-P	Steam trap kit, 10-100 gal. nickel-plated	1,535
SCP-SXL-P	Steam trap kit, 125-150 gal. nickel-plated	1,535

	Basket Inserts	
SBI-S	Single basket insert 5-10 gallon kettle	637
SBI-M	Single basket insert 15-40 gallon kettle	1,521
TBI-S	Tri-basket insert 20-40 gallon kettle	1,869
TBI-M	Tri-basket insert 50-80 gallon kettle	2,306
TBI-L	Tri-basket insert 100-125 gallon kettle	2,772
NBI	Nylon bag insert with ring (per basket)	212
	Liner	

316LNR 316 Stainless steel liner 1,063

Tilting Direct Steam Kettles

31

492

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Model TWU	J - 2/3 Jacket		
TWU-20	20 (75.7)	193 (88)	11,172
TWU-30	30 (113.6)	242 (110)	11,592
TWU-40	40 (151.4)	259 (117)	12,288
TWU-50	50 (189.3)	341 (155)	13,681
TWU-60	60 (227.1)	363 (165)	14,800
TWU-80	80 (302.8)	451 (205)	17,595
TWU-100	100 (378.5)	545 (247)	20,388

100-100	100 (370.3)	040 (Z47)	20,000
Model TWF	- 2/3 Jacket		
TWP-20	20 (75.7)	193 (88)	11,172
TWP-30	30 (113.6)	242 (110)	11,592
TWP-40	40 (151.4)	259 (117)	12,288
TWP-50	50 (189.3)	341 (155)	13,681
TWP-60	60 (227.1)	363 (165)	14,800
TWP-80	80 (302.8)	451 (205)	17,595
TWP-100	100 (378.5)	545 (247)	20,388

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Model TW	T - 2/3 Jacket		
TWT-20	20 (75.7)	193 (88)	11,172
TWT-30	30 (113.6)	242 (110)	11,592
TWT-40	40 (151.4)	259 (117)	12,288
TWT-50	50 (189.3)	341 (155)	13,681
TWT-60	60 (227.1)	363 (165)	14,800
TWT-80	80 (302.8)	451 (205)	17,595
TWT-100	100 (378.5)	545 (247)	20,388

Draw-Off Valves			
2T	2" compression draw-off valve	1,478	
3T	3" compression draw-off valve	3,345	
	Fill Faucets & Brackets		
FBT	Faucet bracket mounted on unit	259	
CWF	Single fill faucet, 12" swing nozzle	517	
B205	Single fill faucet, 18" swing nozzle	517	
CWF48	Single faucet pre-rinse spray & s/s hose	1,139	
CWFNH	Single faucet pre-rinse spray & pvc hose	1,139	
DWF	Dual fill faucet, 12" swing nozzle	658	
B200	Dual fill faucet, 18" swing nozzle	658	
DFFH	Dual faucet pre-rinse spray & s/s hose	1,278	
DWFNH	Dual faucet pre-rinse spray & pvc hose	1,278	
DWFSH	Dual faucet pre-rinse spray & pvc hose	1,278	
PFSV	Kettle filler hook in lieu of spray valve	150	
SHA	Additional spray hose (per inch)	6	
ACWS	Automatic water filling meter	7,018	
	Prison/Security		
RBR-S	Heavy reinforced bar rim, 10-30 gallon	1,521	
RBR-M	Heavy reinforced bar rim, 40-80 gallon	1,775	
RBR-L	Heavy reinforced bar rim, 100-150 gallon	2,026	

Tamper resistant pin torx key

Tamper resistant fasteners

TRTK

TRFT

Other Options			
AEV	Air eliminator valve	524	
HOP	Higher operating pressure	606	
PRV	Pressure reducing valve	POA	
	Covers/Lids		
LCT-S	Lift-off, 5 - 25 gallon	509	
LCT-M	Lift-off, 30 - 60 gallon	766	
LCT-L	Lift-off, 80 - 100 gallon	1,164	
ACT-S	Actuator-assisted, 20 - 40 gallon	1,694	
ACT-M	Actuator-assisted, 50 - 80 gallon	2,585	
ACT-L	Actuator-assisted, 100 - 150 gallon	3,037	
	Steam Trap Kits		
SCP-TM-P	Steam trap kit, 20-60 gal. nickel-plated	1,535	
SCP-TL-P	Steam trap kit, 80-100 gal. nickel-plated	1,535	
	Basket Inserts		
SBI-M	Single basket insert 15-40 gallon kettle	1,521	
TBI-S	Tri-basket insert 20-40 gallon kettle	1,869	
TBI-M	Tri-basket insert 50-80 gallon kettle	2,306	
TBI-L	Tri-basket insert 100-125 gallon kettle	2,772	
NBI	Nylon bag insert with ring (per basket)	212	
	Liner		
316LNR	316 Stainless steel liner	1,063	

Tilting Direct Steam Kettles - Table Mounted

1,535

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Model TA	T - 2/3 Jacket		
TAT-10	2.5 (9.5)	77 (35)	4,118
TAT-20	5 (18.9)	83 (38)	4,118
TAT-40	10 (37.9)	88 (40)	6,617
Model OC	- 2/3 Jacket		
OC-28	.219 (.8)	39 (18)	4,118
OC-90	.703 (2.7)	55 (25)	4,774

	Fill Faucets & Brackets	
FBT	Faucet bracket mounted on unit	259
CWF	Single fill faucet, 12" swing nozzle	517
B205	Single fill faucet, 18" swing nozzle	517
CWF48	Single faucet pre-rinse spray & s/s hose	1,139
CWFNH	Single faucet pre-rinse spray & pvc hose	1,139
DWF	Dual fill faucet, 12" swing nozzle	658
B200	Dual fill faucet, 18" swing nozzle	658
RISER	Riser for table mounted fill faucet	261
ACWS	Automatic water filling meter	7,018
	Covers/Lids	
LC-XS	Lift-off for Oyster Cooker and 2.5	386
LCT-S	Lift-off, 5 - 25 gallon	509

Steam Trap KitsSteam trap kit, 2.5-10 gal. nickel-plated

SCP-TS-P

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Model TFN	N - 2/3 Jacket		
TFN-10	2.5 (9.5)	83 (38)	4,118
TFN-20	5 (18.9)	88 (40)	4,118

	Tables	
L5C-1	Table for one (1) TFN kettle	8,492
L5C-2	Table for two (2) TFN kettles	11,998
L5C-3	Table for three (3) TFN kettles	16,145
R337-1	Table for one (1) TAT kettle	8,469
R337-2	Table for two (2) TAT kettles	12,060
R337-3	Table for three (3) TAT kettles	15,577
	Other Options	
AEV	Air eliminator valve	524
PRV	Pressure reducing valve	POA
	Liner	
316LNR	316 Stainless steel liner	1,063

Tilting Direct Steam Kettles - Wall Mounted

492

35

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Model TW\	NT - 2/3 Jacke	t	
TWWT-20	20 (75.7)	193 (88)	14,433
TWWT-30	30 (113.6)	242 (110)	15,031
TWWT-40	40 (151.4)	259 (117)	15,627
TWWT-50	50 (189.3)	341 (155)	16,816
TWWT-60	60 (227.1)	363 (165)	18,404
TWWT-80	80 (302.8)	451 (205)	20,391
TWWT-100	100 (378.5)	545 (247)	23,169
Model TW\	NC - 2/3 Jacke	t	
TWWC-20	20 (75.7)	248 (112)	16,001
TWWC-30	30 (113.6)	297 (135)	16,595
TWWC-40	40 (151.4)	314 (142)	17,190
TWWC-50	50 (189.3)	396 (180)	18,378
TWWC-60	60 (227.1)	418 (190)	19,969
TWWC-80	80 (302.8)	506 (230)	21,957
TWWC-100	100 (378.5)	600 (272)	24,736

	Draw-Off Valves	
2T	2" compression draw-off valve	1,478
ЗТ	3" compression draw-off valve	3,345
	Fill Faucets & Brackets	
FBT	Faucet bracket mounted on unit	259
CWF	Single fill faucet, 12" swing nozzle	517
B205	Single fill faucet, 18" swing nozzle	517
CWF48	Single faucet pre-rinse spray & s/s hose	1,139
CWFNH	Single faucet pre-rinse spray & pvc hose	1,139
DWF	Dual fill faucet, 12" swing nozzle	658
B200	Dual fill faucet, 18" swing nozzle	658
DFFH	Dual faucet pre-rinse spray & s/s hose	1,278
DWFNH	Dual faucet pre-rinse spray & pvc hose	1,278
DWFSH	Dual faucet pre-rinse spray & pvc hose	1,278
PFSV	Kettle filler hook in lieu of spray valve	150
SHA	Additional spray hose (per inch)	6
ACWS	Automatic water filling meter	7,018
	Prison/Security	
RBR-S	Heavy reinforced bar rim, 10-30 gallon	1,521
RBR-M	Heavy reinforced bar rim, 40-80 gallon	1,775
RBR-L	Heavy reinforced bar rim, 100-150 gallon	2,026
TRTK	Tamper resistant pin torx key	31

Tamper resistant fasteners

Tamper resistant nut, draw-off handle

TRFT

TRSNDO

ttles -	Wall Mou	inted	
Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Model TWS	SWT - Full Jacket	(Low-Rim [®] l	Kettle)
TWSWT-20	20 (75.7)	215 (98)	16,749
TWSWT-25	25 (94.6)	264 (120)	17,35
TWSWT-40	40 (151.4)	281 (127)	19,457
TWSWT-50	50 (189.3)	363 (165)	22,616
TWSWT-60	60 (227.1)	385 (175)	24,68
TWSWT-80	80 (302.8)	473 (215)	26,316
TWSWT-100	100 (378.5)	567 (257)	29,499
Model TWS	SWC - Full Jacket	(Low-Rim®	Kettle)
TWSWC-20	20 (75.7)	270 (122)	18,310
TWSWC-25	25 (94.6)	319 (145)	18,916
TWSWC-30	30 (113.6)	340 (154)	19,967
TWSWC-40	40 (151.4)	336 (152)	21,02
TWSWC-50	50 (189.3)	418 (190)	24,178
TWSWC-60	60 (227.1)	440 (200)	26,247
TWSWC-80	80 (302.8)	528 (239)	27,88
TWSWC-100	100 (378.5)	622 (282)	31,064
	Other Op	otions	
AEV	Air eliminator valve		524
HOP	Higher operating pres	ssure	606
PRV	Pressure reducing va		POA
WM	In-wall carrier for wall	I mounting	5,318
	Covers/	Lids	
LCT-S	Lift-off, 5 - 25 gallon		509
LCT-M	Lift-off, 30 - 60 gallon	1	760
LCT-L	Lift-off, 80 - 100 gallo	n	1,164
ACT-S	Actuator assisted 20	40 gallon	1.60/

Other Options			
AEV	Air eliminator valve	524	
HOP	Higher operating pressure	606	
PRV	Pressure reducing valve	POA	
WM	In-wall carrier for wall mounting	5,318	
	Covers/Lids		
LCT-S	Lift-off, 5 - 25 gallon	509	
LCT-M	Lift-off, 30 - 60 gallon	766	
LCT-L	Lift-off, 80 - 100 gallon	1,164	
ACT-S	Actuator-assisted, 20 - 40 gallon	1,694	
ACT-M	Actuator-assisted, 50 - 80 gallon	2,585	
ACT-L	Actuator-assisted, 100 - 150 gallon	3,037	
	Steam Trap Kits		
SCP-TM-P	Steam trap kit, 20-60 gal. nickel-plated	1,535	
SCP-TL-P	Steam trap kit, 80-100 gal. nickel-plated	1,535	
	Basket Inserts		
SBI-M	Single basket insert 15-40 gallon kettle	1,521	
TBI-S	Tri-basket insert 20-40 gallon kettle	1,869	
TBI-M	Tri-basket insert 50-80 gallon kettle	2,306	
TBI-L	Tri-basket insert 100-125 gallon kettle	2,772	
NBI	Nylon bag insert with ring (per basket)	212	
Liner			
316LNR	316 Stainless steel liner	1,063	

Coffee Kettles and Beverage Vats

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Direct Stea	am Model LTCR	2	
LTCR-40	40 (151.4)	737 (334)	54,421
LTCR-60	60 (227.1)	820 (372)	54,677
LTCR-80	80 (302.8)	858 (389)	56,571
LTCR-100	100 (378.5)	1051 (477)	59,050
LTCR-125	125 (473.2)	1122 (509)	63,844
LTCR-150	150 (567.8)	1221 (554)	65,084

Insulated G	as-Fired Mod	el LTCRG	
LTCRG-40	40 (151.4)	974 (442)	66,122
LTCRG-60	60 (227.1)	1073 (487)	66,338
LTCRG-80	80 (302.8)	1337 (606)	66,559
LTCRG-100	100 (378.5)	1353 (614)	69,156

Prison/Security - LTCR			
DOPI	Draw-off protection, insulated kettle	2,301	
DOPU	Draw-off protection, uninsulated kettle	2,301	
TRTK	Tamper resistant pin torx key	31	
TRFT	Tamper resistant fasteners	492	
LCC	Lockable control cover	1,108	
PC	Lockable lid, kettles	238	
Steam Trap Kits			

	Steam Trap Kits	
SCP-SM-P	Steam trap kit, 10-100 gal. nickel-plated	1,535
SCP-SXL-P	Steam trap kit, 125-150 gal. nickel-plated	1,535

Other Options - LTCR			
AEV	Air eliminator valve	524	
HOP	Higher operating pressure	606	
PRV	Pressure reducing valve	POA	
EDF	Elevated draw-off faucet 1/2"	447	
CUWSL	Water supply plumbing assembly	844	
SMF	Stainless mesh cloth coffee filter in lieu of	1,269	
RCF	Remote coffee fill	10,486	
INSKB-ALL	Insulated kettle body	POA	

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Insulated	Electric Model L	TCRE	
LTCRE-40	40 (151.4)	913 (414)	69,247
LTCRE-60	60 (227.1)	1073 (487)	71,370
LTCRE-80	80 (302.8)	1216 (552)	76,082
LTCRE-100	100 (378.5)	1265 (574)	81,269

Model BE\	/VAT
BEVVAT	Pricing Upon Request - Custom Designs Available

	Prison/Security - LTCRE & LTCRG	i		
DOPI	Draw-off protection, insulated kettle	2,301		
TRTK	Tamper resistant pin torx key	31		
TRFT	Tamper resistant fasteners	492		
LCC	Lockable control cover	1,108		
PC	Lockable lid, kettles	238		
	Electric/Power			
HV	380, 415, 440 or 480 volt	824		
HVG	208 or 240 volt - gas unit only	577		
	Other Options - LTCRE & LTCRG			
IPS	Pressure switch	2 126		

	Other Options - LTCRE & LTCRG	
IPS	Pressure switch	2,126
EDF	Elevated draw-off faucet 1/2"	447
CUWSL	Water supply plumbing assembly	844
SMF	Stainless mesh cloth coffee filter in lieu of	1,269
RCF	Remote coffee fill	10,486
	Linor	

Liner
316LNR 316 Stainless steel liner 1,063

Single Mixer / Agitator Kettles

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Single Mixe	r - Model LT -	2/3 Jacket	
LT-20MV	20 (75.7)	154 (70)	62,489
LT-30MV	30 (113.6)	193 (88)	62,566
LT-40MV	40 (151.4)	237 (108)	63,458
LT-50MV	50 (189.3)	237 (108)	63,582
LT-60MV	60 (227.1)	410 (186)	65,621
LT-80MV	80 (302.8)	468 (212)	70,274
LT-100MV	100 (378.5)	939 (426)	75,747
LT-125MV	125 (473.2)	990 (449)	79,579
LT-150MV	150 (567.8)	1020 (463)	80,454
Single Mixe	r Model LS (L	ow-Rim [®] Ke	ettle)
LS-20MV	20 (75.7)	193 (88)	65,322
LS-25MV	25 (94.6)	237 (108)	66,085
LS-40MV	40 (151.4)	275 (125)	68,143
LS-50MV	50 (189.3)	330 (150)	72,486
LS-60MV	60 (227.1)	468 (212)	75,111
LS-80MV	80 (302.8)	539 (244)	77,523
LS-100MV	100 (378.5)	900 (408)	85,904
Single Mixe	r - Model LTI	- 2/3 Jacket	
LTI-20MV	20 (75.7)	605 (274)	70,584
LTI-30MV	30 (113.6)	693 (314)	70,679
LTI-40MV	40 (151.4)	754 (342)	71,676
LTI-60MV	60 (227.1)	895 (406)	74,410
LTI-80MV	80 (302.8)	1100 (499)	79,929
LTI-100MV	100 (378.5)	1220 (553)	86,844
LTI-125MV	125 (473.2)	1330 (603)	91,210
Single Mixe	r Model LSI (L	_ow-Rim [®] K	ettle)
LSI-20MV	20 (75.7)	205 (93)	74,167
LSI-25MV	25 (94.6)	275 (125)	74,993
LSI-30MV	30 (113.6)	293 (133)	76,549
LSI-40MV	40 (151.4)	354 (161)	77,591
LSI-60MV	60 (227.1)	495 (225)	86,042
LSI-80MV	80 (302.8)	700 (318)	89,089
LSI-100MV	100 (378.5)	820 (372)	101,062
Single Mixe	r - Model TW	Γ - 2/3 Jack	et
TWT-20MV	20 (75.7)	193 (88)	68,645
TWT-30MV	30 (113.6)	242 (110)	69,141
TWT-40MV	40 (151.4)	259 (117)	70,699
TWT-50MV	50 (189.3)	341 (155)	72,351
TWT-60MV	60 (227.1)	363 (165)	73,677
TWT-80MV	80 (302.8)	451 (205)	78,962

Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Single Mix	er - Model TAT	- 2/3 Jacke	et
TAT-20MV	5 (18.9)	133 (60)	33,503
TAT-40MV	10 (37.9)	140 (64)	37,568
Single Mix	er - Model TWU	l - 2/3 Jack	et
TWU-20MV	20 (75.7)	193 (88)	68,645
TWU-30MV	30 (113.6)	242 (110)	69,141
TWU-40MV	40 (151.4)	259 (117)	70,699
TWU-50MV	50 (189.3)	341 (155)	72,351
TWU-60MV	60 (227.1)	363 (165)	73,677
TWU-80MV	80 (302.8)	451 (205)	78,962
TWU-100MV	100 (378.5)	545 (247)	82,276
Single Mix	er Model TEH		
TEH-20MV	5 (18.9)	253 (115)	41,174
TEH-40MV	10 (37.9)	270 (122)	43,942
Single Mix	er Model TEH-F	•	
TEH-5F-MV	5 (18.9)	330 (150)	44,637
TEH-10F-MV	10 (37.9)	363 (165)	47,112
Single Mix	er Model LEC		
LEC-20MV	20 (75.7)	845 (383)	74,027
LEC-30MV	30 (113.6)	920 (417)	75,234
LEC-40MV	40 (151.4)	1030 (467)	79,341
LEC-60MV	60 (227.1)	1185 (538)	87,024
LEC-80MV	80 (302.8)	1395 (633)	92,274
	er Model HEC		
HEC-20MV	20 (75.7)	850 (386)	75,043
HEC-30MV	30 (113.6)	935 (424)	80,187
HEC-40MV	40 (151.4)	1045 (474)	83,296
HEC-60MV	60 (227.1)	1200 (544)	90,459
HEC-80MV	80 (302.8)	1410 (640)	95,239
	er Model TWE		
TWE-20MV	20 (75.7)	955 (433)	84,599
TWE-30MV	30 (113.6)	1080 (490)	89,365
TWE-40MV	40 (151.4)	1200 (544)	93,508
TWE-60MV	60 (227.1)	1320 (599)	99,849
	er Model LGB		
LGB-20MV	20 (75.7)	795 (361)	79,240
LGB-30MV	30 (113.6)	880 (399)	79,542
LGB-40MV	40 (151.4)	955 (433)	82,646
LGB-50MV	50 (189.3)	1050 (476)	84,582
LGB-60MV	60 (227.1)	1120 (508)	86,141
LGB-80MV	80 (302.8)	1205 (547)	92,399
LGB-100MV	100 (378.5)	1260 (572)	96,839
LGB-125MV	125 (473.2)	1260 (572)	104,808

Single Mixer / Agitator Kettles

Model	Gallons (liters)	Lbs. (kg)	Price (USD)	Model	Gallons (liters)	Lbs. (kg)	Price (USD)
Single Mixe	r Model LGB-F	(Low-Rim	® Kettle)	Single Mixe	r Model LSWC	(Low-Rim	[®] Kettle)
LGB-20FMV	20 (75.7)	795 (361)	79,390	LSWC-20MV	20 (75.7)	632 (287)	71,636
LGB-25FMV	25 (94.6)	880 (399)	81,351	LSWC-25MV	25 (94.6)	695 (315)	73,049
LGB-30FMV	30 (113.6)	955 (433)	82,646	LSWC-40MV	40 (151.4)	752 (341)	75,617
LGB-40FMV	40 (151.4)	1120 (508)	86,141	LSWC-50MV	50 (189.3)	785 (356)	81,293
LGB-60FMV	60 (227.1)	1205 (547)	92,399	LSWC-60MV	60 (227.1)	823 (373)	83,827
LGB-80FMV	80 (302.8)	1260 (572)	96,839	LSWC-80MV	80 (302.8)	890 (404)	86,315
LGB-100FMV	100 (378.5)	1260 (572)	104,808	Single Mixe	r - Model TWV	/T - 2/3 Jac	cket
Single Mixe	r Model TLGB			TWWT-20MV	20 (75.7)	593 (269)	74,455
TLGB-20MV	20 (75.7)	835 (379)	90,963	TWWT-30MV	30 (113.6)	642 (291)	75,188
TLGB-30MV	30 (113.6)	965 (438)	91,258	TWWT-40MV	40 (151.4)	659 (299)	76,661
TLGB-40MV	40 (151.4)	995 (451)	95,354	TWWT-50MV	50 (189.3)	741 (336)	78,115
TLGB-60MV	60 (227.1)	1160 (526)	99,734	TWWT-60MV	60 (227.1)	763 (346)	80,060
TLGB-80MV	80 (302.8)	1205 (547)	106,022	TWWT-80MV	80 (302.8)	851 (386)	84,507
Single Mixe	r Model TLGB-	F (Low-Rir	n [®] Kettle)	TWWT-100MV	100 (378.5)	945 (429)	87,899
TLGB-20FMV	20 (75.7)	920 (417)	91,106	Single Mixe	r - Model TWV	/C - 2/3 .la	cket
TLGB-30FMV	30 (113.6)	965 (438)	94,339	TWWC-20MV	20 (75.7)	648 (294)	76,370
TLGB-40FMV	40 (151.4)	1090 (494)	98,721	TWWC-30MV	30 (113.6)	697 (316)	77,099
TLGB-60FMV	60 (227.1)	1145 (519)	106,022	TWWC-40MV	40 (151.4)	714 (324)	78,575
Single Mixe	r Model LSWT	(Low-Rim	Kettle)	TWWC-50MV	50 (189.3)	796 (361)	80,028
LSWT-20MV	20 (75.7)	593 (269)	69,550	TWWC-60MV	60 (227.1)	818 (371)	81,976
LSWT-25MV	25 (94.6)	637 (289)	70,958	TWWC-80MV	80 (302.8)	906 (411)	86,421
LSWT-40MV	40 (151.4)	675 (306)	73,533	TWWC-100MV	100 (378.5)	1000 (454)	89,820
LSWT-50MV	50 (189.3)	730 (331)	79,210	Single Miye	r Model TWSV	VT (Low-Pi	im® Kottlo\
LSWT-60MV	60 (227.1)	768 (348)	81,735	TWSWT-20MV	20 (75.7)	615 (279)	77,290
LSWT-80MV	80 (302.8)	839 (381)	83,739	TWSWT-25MV	25 (94.6)	664 (301)	78,777
Single Mixe	r - Model LTW	T- 2/3 Jack	et	TWSWT-40MV	40 (151.4)	681 (309)	81,345
LTWT-20MV	20 (75.7)	570 (259)	66,717	TWSWT-50MV	50 (189.3)	763 (346)	87,227
LTWT-30MV	30 (113.6)	590 (268)	67,446	TWSWT-60MV	60 (227.1)	785 (356)	89,754
LTWT-40MV	40 (151.4)	615 (279)	68,846	TWSWT-80MV	80 (302.8)	873 (396)	91,755
LTWT-50MV	50 (189.3)	675 (306)	70,300				
LTWT-60MV	60 (227.1)	735 (333)	72,244		r Model TWSW	•	
LTWT-80MV	80 (302.8)	815 (370)	76,489	TWSWC-20MV	20 (75.7)	670 (304)	79,197
LTWT-100MV	100 (378.5)	975 (442)	79,884	TWSWC-25MV	25 (94.6)	719 (326)	80,687
Single Mixe	r - Model LTW	C - 2/3 Jacl	ket	TWSWC-40MV	40 (151.4)	736 (334)	83,258
LTWC-20MV	20 (75.7)	609 (276)	68,802	TWSWC-50MV	50 (189.3)	818 (371)	89,137
LTWC-30MV	30 (113.6)	648 (294)	69,535	TWSWC-60MV	60 (227.1)	840 (381)	91,668
LTWC-40MV	40 (151.4)	692 (314)	70,932	TWSWC-80MV	80 (302.8)	928 (421)	93,665
LTWC-50MV	50 (189.3)	730 (331)	72,837				
LTWC-60MV	60 (227.1)	530 (240)	74,332				
LTWC-80MV	80 (302.8)	830 (376)	78,574				
LTWC-100MV	100 (378.5)	923 (419)	81,975				

Kettle Tools

Gallons (liters) Lbs. (kg) Model Price (USD) **Kettle Tools - Ladles** .499 (1.9) 8 (4) 492 18 gauge, 304 stainless steel bowl with 16 gauge, 304 stainless, 1" diameter handle. .749 (2.8) 8 (4) 543 18 gauge, 304 stainless steel bowl with 16 gauge, 304 stainless, 1" diameter handle. 8 (4) 598 1 (3.8) 18 gauge, 304 stainless steel bowl with 16 gauge, 304 stainless, 1" diameter handle. 1.5 (5.7) 9 (4) 651 18 gauge, 304 stainless steel bowl with 16 gauge, 304 stainless, 1" diameter handle. 1 (3.8) 13 (6) 853 14 gauge, 304 stainless steel bowl with 18 gauge, 304 stainless, 1 1/4" diameter handle. Overall length 60". 1.5 (5.7) 13 (6) 930

KETTLE TOOL HANDLE STYLE OPTIONS*

14 gauge, 304 stainless steel bowl with 18 gauge, 304 stainless, 1



1/4" diameter handle. Overall length 60".





STYLE 2





STYLE 3

STYLE 4

*HANDLE STYLE OPTIONS NOT AVAILABLE ON MODELS L2,L3,L4 & L6.

Model Lbs. (kg) Price (USD)

Kettle Tools - Paddles

PS 10 (5) 456

12 gauge, 304 stainless steel paddle head with 1 1/2" holes contoured to fit inside kettle shell. 16 gauge, 304 stainless, 1 1/4" diameter handle. Overall length 48"

PS-11 13 (6) 521

Same as PS with heavy duty, 11 gauge, 1 1/4" diameter handle.

PL 11 (5) 574

12 gauge, 304 stainless steel paddle head with 1 1/2" holes contoured to fit inside kettle shell. 16 gauge, 304 stainless, 1 1/4" diameter handle. Overall length 58".

PL-11 14 (6) 696

Same as PL with heavy duty, 11 gauge, 1 1/4" diameter handle.

Kettle Tools - Whips

WC 13 (6) 911

3/16" diameter, 304 stainless steel whip wires contoured to fit inside kettle shells, reinforced with center mixing plate. 16 gauge, 304 stainless, 1 1/4" diameter handle. Overall length 58"

WC-11 16 (7) 1,085

Same as WC with heavy duty, 11 gauge, 1 1/4" diameter handle.

WS 13 (6) 921

1/4" diameter, 304 stainless steel whip wires contoured to fit inside kettle shells. 16 gauge, 304 stainless, 1 1/4" diameter handle. Overall length 58"

WS-11 16 (7) 1,138

Same as WS with heavy duty, 11 gauge, 1 1/4" diameter handle.

KW 13 (6) 760

1/4" diameter, 304 stainless steel whip wires contoured to fit inside kettle shells. 16 gauge, 304 stainless, 1 1/4" diameter handle. Overall length 58"

Accessories

Model	Description	Price (USD)			
Accessor	Accessories - Multi-Functional Skittle Cooker				
СН	#10 can holder for draw-off	259			
DIH	Draw-off drain with 6' hose	926			
DHA	Additional hose for DIH (per foot)	31			
DOPS	Draw-off drain spout	684			
DOS	Perforated draw-off strainer (1/4" hole	s) 237			
SIP	Perforated food pan, 12" x 20" x 2.5"	212			
SIP-4	Perforated food pan, 12" x 20" x 4"	288			
SIP-6	Perforated food pan, 12" x 20" x 6"	341			
S1220P	Solid food pan, 12" x 20" x 2.5"	206			
BPSI	Perforated cooking/steaming basket	801			
FBS	Flat bottom scoop	259			
FS	Fry scoop	107			
SKK	Care kit	655			
CSCT	3 part tool for cleaning cooking surfac	e 66			

Accessorie	es - Combi-Pan Tilting Skillet	
СН	#10 can holder for draw-off	259
DIH	Draw-off drain with 6' hose	926
DHA	Additional hose for DIH (per foot)	31
DOPS	Draw-off drain spout	684
DOS	Perforated draw-off strainer (1/4" holes)	237
SIP	Perforated food pan, 12" x 20" x 2.5"	212
SIP-4	Perforated food pan, 12" x 20" x 4"	288
SIP-6	Perforated food pan, 12" x 20" x 6"	341
S1220P	Solid food pan, 12" x 20" x 2.5"	206
BPSI	Perforated cooking/steaming basket	801
FBS	Flat bottom scoop	259
FS	Fry scoop	107
CSCT	3 part tool for cleaning cooking surface	66
CKK	Care kit for tilting skillets	405

Accessories - Stationary Kettles			
MS	Measuring strip, gallon markings	355	
DIH	Draw-off drain with 6' hose	926	
DHA	Additional hose for DIH (per foot)	31	
PDS-S	Solid strainer	259	
PDS1/8	Perforated strainer (1/8" holes)	259	
PDS1/4	Perforated strainer (1/4" holes)	259	
KCK-S	Care kit, 5-25 gallon	684	
KCK-L	Care kit, 30-125 gallon	732	

Access	ories for TEH & TEH-F Only	
ASMS	Anti-splash screen for sliding drawer	1,485

Model	Description	Price (USD)
Accessori	es - Classic Tilting Skillets	3
СН	#10 can holder for draw-off	259
DIH	Draw-off drain with 6' hose	926
DHA	Additional hose for DIH (per foot)	31
DOS-CTS	Perforated draw-off strainer (1/4" hol	es) 259
SIP	Perforated food pan, 12" x 20" x 2.5"	212
SIP-4	Perforated food pan, 12" x 20" x 4"	288
SIP-6	Perforated food pan, 12" x 20" x 6"	341
S1220P	Solid food pan, 12" x 20" x 2.5"	206
BPSI	Perforated cooking/steaming basket	801
FBS	Flat bottom scoop	259
PHABP	Pour lip pan holder assembly	766
PHADO	Draw-off pan holder assembly	838
CSCT	3 part tool for cleaning cooking surfa	ce 66
EF	Stationary side frame and tray	637
PLS	Pour lip strainer	156
CKK	Care kit for tilting skillets	405

Accessories - Table Mounted Kettles			
SBI-S	Single basket insert 5-10 gallon kettle	684	
NBI	Nylon bag insert with ring (per basket)	212	
KCK-S	Care kit, 5-25 gallon	684	

Accessories - Tilting Kettles				
MS	Measuring strip, gallon markings	355		
DIH	Draw-off drain with 6' hose	926		
DHA	Additional hose for DIH (per foot)	31		
PDS-S	Solid strainer	259		
PDS1/8	Perforated strainer (1/8" holes)	259		
PDS1/4	Perforated strainer (1/4" holes)	259		
PHAKTL	Pour lip pan holder assembly	766		
KCK-S	Care kit, 5-25 gallon	684		
KCK-L	Care kit, 30-125 gallon	732		

Accessories - Coffee Kettles				
CBI	Cloth coffee bag insert with s/s spreader ring	118		
DIH	Draw-off drain with 6' hose	926		
DHA	Additional hose for DIH (per foot)	31		
KCK-L	Care kit, 30-125 gallon	732		

Legion Limited Warranty & Extended Warranty Coverage 2021

Legion equipment has been skillfully designed and manufactured, carefully inspected and packaged to meet rigid standards of excellence and is warranted to be free from defects in material and workmanship subject to the following limitations.

Users

This warranty is limited to Legion equipment sold to the original commercial user (but not original equipment manufacturers), at the original place of installation, in the continental United States and Hawaii. Equipment must be registered within ten (10) days of installation. Damage incurred during shipment is to be reported to the carrier, and is not covered under this warranty.

Warranty TIme Period This warranty is valid for twelve (12) months from installation (See "Users" regarding registration) or fifteen (15) months from ship date, whichever occurs first.

Exceptions

Exceptions to standard warranty period are as follows: These parts will be covered for a period of 90 days from registration.

Draw-off valve stems

Fill faucets and spray heads Teflon packing

Switches Timers

Indicator lights

Valve stem packing and seats

Sight glasses

Installation

Proper installation and installation verification is the responsibility of the owner-user and is not covered by this warranty. Many local codes exist, and it is the responsibility of the owner-user and installer to comply with these codes. Legion equipment is built to comply with applicable standards for manufacturers. Included among these approval agencies are: UL, NSF, ASME/National Board, CSA, AGA, CGA, ETL and others. Our program of constant product improvement makes it necessary for new or improved models to be submitted for testing by these various agencies as they are developed. Therefore, not all models bear the appropriate agency approval or certification at all times. Adjustments such as leveling, tightening of fasteners or utility connections (gas, electric, steam or water) normally associated with original installation are the responsibility of the owner-user or installer.

Authorized Agency

Legion will replace or repair at no cost, F.O.B. plant of manufacture, any part of all equipment, which becomes defective due to material or factory workmanship within the warranty period. Legion agrees to pay for normal service rates required to repair or replace, at our option any part which proves to be defective in material or workmanship, during the labor warranty period. This warranty includes travel time not to exceed lesser of two (2) hours round-trip and mileage not to exceed 50 miles (150 miles round-trip).

Replacement Parts

Warranty on all replacement parts which are replaced in the field by Legion Authorized Service Agencies will be limited to three (3) months on labor, six (6) months on materials (parts) effective from the date of installation.

Specific Exclusions

Freight damage.

Equipment not properly registered within ten (10) days of installation.

Equipment failure relating to improper installation. Examples are but not limited to: improper utility connection(s), improper utilities supply and problems due to ventilation.

Equipment that has been modified, changed, or altered from its original shipped configuration, failure to use factory approved OEM replacement parts.

Use of other than pure distilled water (free of chlorides) in self-contained kettles.

Water damage to controls (electrical and mechanical) and other surfaces.

Equipment that has not been properly maintained. Examples are but not limited to: adjustments to pilots and burners and damage from improper cleaning.

Labor involved in moving adjacent objects to gain access to the equipment.

Expendable parts such as bulbs, gaskets, washers, plastic knobs & handles, bag filters, scraper blades, fuses, vinyl spray hoses, cleaning brushes and care kits.

Tampering, changing or adjusting any control equipment which was permanently set by the factory.

Use of materials containing components harmful to stainless steel.

Changes, alterations, or modifications to equipment or parts by the owner, user, installer or any third party.

Claims Procedure

Claims of defects must be asserted by customer by written notice, accompanied by a description of the defect, proof of purchase, the delivery date and the date of installation, to Legion within ten (10) days after the defect is discovered but in no event beyond the applicable warranty time period. All claims under the Limited Warranty provided herein which are not made in accordance with the claims procedure set forth herein, are deemed waived and released by the customer. Following its receipt of such claim, Legion will notify customer whether customer must ship the defective part, freight prepaid, to Legion for repair or replacement, or whether repair or replacement will be accomplished on customer's premises.

THE FOREGOING SHALL CONSTITUTE THE SOLE AND EXCLUSIVE REMEDY OF ORIGINAL PURCHASER AND THE FULL LIABILITY OF LEGION INDUSTRIES FOR ANY BREACH OF WARRANTY. THE FOREGOING IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, WHETHER WRITTEN, ORAL, OR IMPLIED, INCLUDING ANY WARRANTY OF PERFORMANCE, MERCHANTABILITY, OR FITNESS FOR A PARTICULAR PURPOSE OR USE, AND SUPERSEDES AND EXCLUDES ANY ORAL OR OTHER WRITTEN WARRANTIES OR REPRESENTATIONS, NOT EXPRESSLY DESIGNATED IN WRITING AS A "WARRANTY" OR "GUARANTEE" OF LEGION INDUSTRIES MADE OR IMPLIED IN ANY MANUAL, LITERATURE, ADVERTISING BROCHURE OR OTHER MATERIALS OR MADE BY EMPLOYEES OR AGENTS OF LEGION. LEGION'S LIABILITY ON ANY CLAIM OF ANY KIND, INCLUDING NEGLIGENCE, WITH RESPECT TO THE GOODS OR SERVICES COVERED HEREUNDER, SHALL IN NO CASE EXCEED THE PRICE OF THE GOODS OR SERVICES, OR PART THEREOF, WHICH GIVES RISES TO THE CLAIM. IN NO EVENT SHALL LEGION INDUSTRIES BE LIABLE FOR SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, OR ANY DAMAGES IN THE NATURE OF PENALTIES.

Limited Extended Warranty Coverage The purchaser of a Limited Extended Warranty Contract extends the standard warranty coverage to the purchased period of time (one to two years) from the date of registration or date of shipment, whichever is sooner. An additional two years Parts and Labor Warranty can be purchased with each piece of Legion equipment for an additional 4% of the List Price per year. The 4% of list price charge will be the net invoice amount for each year of extended warranty purchased

	Conditions of Sale 2021
Standards	Legion steam cooking equipment is built to comply with applicable standards of manufacturers. Included among these approval agencies are: UL, NSF, ASME/National Board, CSA, AGA, CGA, ETL and others. Many local codes exist, and it is the responsibility of the Owner and Installer to comply with these codes. We reserve the right to modify equipment illustrated and described in our catalog or as set forth in our form of quotation consistent with latest trends in design or because of factors beyond our control. Our program of product improvement makes it necessary for new or improved models to be submitted for testing by these various agencies as they are developed. Therefore, not all models bear the appropriate agency approval or certification at all times. Quotations are submitted on this basis. All orders are accepted on this basis.
Prices	Prices are fixed for a period of thirty (30) days following the date of quotation or as otherwise accepted in writing by Legion Industries, Inc. ("Legion").
Orders	Minimum orders of \$100.00 are required. A signed purchase order is required and should indicate purchase order number and dollar amount, requested ship date, complete shipping address, job name and location, model number; voltage requirement; type of gas; altitude if installation is over 2000 feet; and when required, incoming steam pressure. Purchase order should also include all options and accessories desired and prices. Approved drawings, when required must be received before equipment can be scheduled for production.
Shipping and Schedules	Legion will ship when merchandise is completed unless customer specifies a defined shipping date and such date is accepted in writing by Legion. Additional charges will be incurred if the customer changes the shipping date within four (4) weeks of the accepted shipping date. Additional charges may also be incurred for accelerated schedules. Shipments must be made within six (6) months of date of quotation or may be subject to increase in prices, unless price is protected in writing by Legion.
Freight Classifications	Rate classifications are subject to change without notice. Whenever possible, Legion will ship using the most economical commodity rate. Special configurations or non-standard crating (ex., oversized crate) may affect the classification.
Delivery	Delivery terms are F.O.B. Plant of manufacture, Waynesboro, Georgia 30830. The buyer must make claims for lost or damaged shipments direct upon the carrier. If shipment arrives and visible damage is evident, damaged conditions shall be noted on the carrier's receipt. If damage is concealed and discovered upon uncrating, an immediate report should be made to the carrier and the shipping container retained so that an inspection report can be made and claim filed by consignee. All merchandise must be unpacked and inspected within 10 days of receipt. Damage must be reported to carrier within that period. Our company's responsibility ceases upon acceptance of merchandise by common carrier.
Changes, Cancellations and Returns	Orders cancelled or changed after production has started are subject to a 15% charge. No return shipments accepted without prior approval. Please contact parts & service department. Returned Goods Authorization (RGA) must accompany all returns. All returns must be shipped prepaid within 45 days of authorization and must be in proper crating. Repair on any shipping damages will be deducted from credit due. Any special merchandise built to a buyer's specifications may not be returned or cancelled. No returns accepted after 90 days from date of invoice.
Terms	Payment terms shall be decided by Legion Industries, Inc. and set forth on the face of the Order Acknowledgement before releasing merchandise. Further, the Customer grants to Legion a security interest in the Merchandise as security for payment of the purchase price, including freight, if applicable. Customer acknowledges this sale occurred in the state of Georgia, under whose laws any disputes shall be resolved, concerning this sale. Resale Certificate Number is required from all Dealers.
Accessory Pricing	Accessories may be purchased at any time from the price list in effect at the time the order is placed.
Option Pricing	Option pricing is valid only when ordered at time of original equipment purchase.
Sales	Sales Office: Equipment, Chafers & Buffetware and Cookware; Phone: 706.554.4411; Fax: 706.554.2035; Toll Free: 800.887.1988; E-mail: sales@legionindustries.com
Service	Parts and Service Office: Phone: 706.554.4411; Fax: 706.554.2035; Toll Free: 800.887.1988; E-mail: service@legionindustries.com
	PRICES AND SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE The Company reserves the right to make substitutions of components or changes to the design without prior notice. ERRORS: Descriptive, typographic or photographic are subject to correction.

Notes:

