Legion Industries, Inc.    P.O. Office Box 728    Waynesboro, GA  30830   (800) 887-1988
(706) 554-4411 Fax: (706) 554-2035 www.legionindustries.com sales@legionindustries.com

Legion equipment is built to comply with applicable standards for manufacturers. Approval agencies may include ASME, NSF, UL, ETL, AGA, CSA, CGA, and others. Legion reserves the right of design improvement or modification as warranted.

Model TWT

Direct Steam Kettle
2/3 Jacketed Deep Drawn Construction Tilting, Floor Mounted Made in USA

Model TWT

Standard Features

♦ Kettle System
  ◇ Seamless deep-drawn 304 kettle liner
  ◇ 304L seamless deep-drawn stainless kettle jacket
♦ 304 stainless, reinforced gear box
♦ Self-locking worm tilt gear mechanism
♦ 304 stainless, 2” tubular support frame
♦ Adjustable flanged feet
♦ 30 psi operating pressure

Model TWT-40

Legion equipment is built to comply with applicable standards for manufacturers. Approval agencies may include ASME, NSF, UL, ETL, AGA, CSA, CGA, and others. Legion reserves the right of design improvement or modification as warranted.

Models and Capacities

<table>
<thead>
<tr>
<th>Model</th>
<th>Capacity</th>
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</thead>
<tbody>
<tr>
<td>TWT-20</td>
<td>20 gal. (76 l.)</td>
</tr>
<tr>
<td>TWT-30</td>
<td>30 gal. (114 l.)</td>
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<tr>
<td>TWT-40</td>
<td>40 gal. (151 l.)</td>
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<tr>
<td>TWT-50</td>
<td>50 gal. (189 l.)</td>
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<tr>
<td>TWT-60</td>
<td>60 gal. (227 l.)</td>
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<tr>
<td>TWT-80</td>
<td>80 gal. (303 l.)</td>
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<tr>
<td>TWT-100</td>
<td>100 gal. (379 l.)</td>
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</table>

Optional Features and Accessories

Select draw-off valve: __2" __3"
With: ___compression ___ball type fitting
See price list for other draw-off options.

Faucet Options:
_ Single or dual faucet with bracket & 12" or 18" swing nozzle
_ 48” flexible spray hose assembly (pvc or stainless) for dual or single faucet
_ Faucet bracket
_ Automatic water filling meter
(See price list for supplemental information regarding options)

Prison/Security Options:
_ Fasteners (screws & nuts)
_ Tamper resistant pin torx key
_ Reinforced bar rim

Steam Trap Kits:
_ Steam trap kit, standard finish
_ Steam trap kit, bright nickel-plated finish

Other Options:
_ Higher operating pressure
_ Pressure reducing valve
_ Air eliminator valve
_ Mixer/agitator, 2 speed

Accessories:
_ Draw-off drain with 6’ hose
_ Measuring strip
_ Perforated strainer 1/8” or 1/4” holes
_ Solid strainer

Covers:
_ Lift-off
_ 1 piece actuator-assisted

Baskets:
_ Single basket, 20 - 40 gal.
_ Tri-basket insert
_ Nylon bag insert with spreader ring

Revision 113
Model TWT

2/3 Jacketed
Deep Drawn Construction
Tilting, Floor Mounted
Made in USA

Direct Steam Kettle

DRAWING REPRESENTS MODEL TWT-40 WITH OPTIONAL 1 1/2 DRAW-OFF

Q = NPT STEAM INLET
R = NPT STEAM OUTLET

MODEL TWT DIMENSIONS

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<th>GAL.</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>F</th>
<th>G</th>
<th>H*</th>
<th>K</th>
<th>L</th>
<th>O</th>
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<th>Q</th>
<th>R</th>
<th>S*</th>
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*Dimensions H & S apply only if an optional 2" draw-off is ordered. If a 3" draw-off is required, contact Legion for applicable dimensions.